

Abstract of the Disclosure

An air spring includes essentially an air spring cover (2), a rolling-lobe flexible member (9) and a roll-off piston which conjointly define a variable air spring space. Air springs are increasingly provided with an additional volume (4) in order to configure the spring performance more comfortably. For this purpose, the air spring cover (2) includes two shells (2a, 2b) which function as a housing for the wanted additional volume (4). The half-shells (2a, 2b) are especially deep drawn or injected air spring covers. To produce a cost effective, air-tight and high-strength connection of the two shells (2a, 2b), the shells (2a, 2b), which are to be connected, are connected by a flanging operation to each other or, the connection of the two shells (2a, 2b) is established by flange connecting a flanging clamp (10) over the common edge of the two shells. The flanging clamp (10) is made of a plastic deformable material.